

lumi pocket™ LT

3D PRINTING SETTINGS

RESIN	PINHOLE	LASER INTENSITY	INITIAL SPEED	MAXIMUM SPEED	LAYER WAIT
LUMIREACT HD DARK RED	NO	2/3	1200	4800	1000
LUMIREACT HS TEAL	YES	20/25	400	5000	1500
LUMIREACT HS ORANGE	YES	30/40	400	5000	1500
FUN TO DO F+ GRAY	YES	40/50*	400	5000	1500
FUN TO DO SNOW WHITE	YES	20/25	400	5000	1500
FUN TO DO DEEP BLACK	YES	23/40*	400	5000	1500

*use first value for perforated models/use second value for bigger model with full surfaces